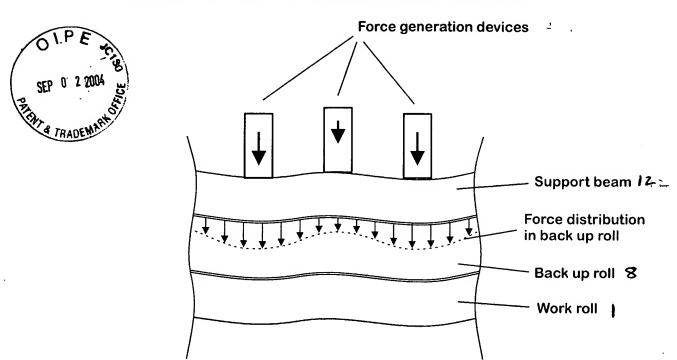
Force generation devices (23)

<u>Drawing 2</u> <u>Support of work roll according to invention:</u>



<u>Drawing 2b</u>
<u>Support of work roll according to JP '823:</u>

